19

coefficient was less than about 4 cm $^{-1}$ or less than about 3 cm $^{-1}$ at a wavelength of 400 nanometers, the optical absorption coefficient was less than about 3 cm $^{-1}$ or less than about 2.2 cm $^{-1}$ at a wavelength of 410 nanometers, the optical absorption coefficient was less than about 2.5 cm $^{-1}$ or less 5 than about 2.0 cm $^{-1}$ at a wavelength of 415 nanometers, and the optical absorption coefficient was less than about 1.5 cm $^{-1}$ or less than about 1.0 cm $^{-1}$ at a wavelength of 450 nanometers.

While the above is a full description of the specific 10 embodiments, various modifications, alternative constructions and equivalents may be used. Therefore, the above description and illustrations should not be taken as limiting the scope of the present invention, which is defined by the appended claims.

What is claimed is:

- 1. A gallium-containing nitride crystal comprising:
- a top surface having a crystallographic orientation within about 5 degrees of a plane selected from a (0001)+c- 20 plane and a (000-1)-c-plane;
- a substantially wurtzite structure;
- n-type electronic properties;
- an impurity concentration greater than about 2×10¹⁷ cm⁻³ of hydrogen;
- an impurity concentration less than about 1×10^{17} cm⁻³ of oxygen;
- an H/O ratio of at least 10;
- an impurity concentration greater than about 2×10¹⁴ cm⁻³ of at least one of Li, Na, K, Rb, Cs, Ca, F, and Cl;
- an optical absorption coefficient less than about 5 cm⁻¹ at a wavelength of 400 nanometers;
- an optical absorption coefficient less than about 4 cm⁻¹ at a wavelength of 410 nanometers;
- an optical absorption coefficient less than about 3 cm⁻¹ at 35 a wavelength of 415 nanometers; and
- an optical absorption coefficient less than about 2 cm⁻¹ at a wavelength of 450 nanometers;
- wherein the gallium-containing nitride crystal is characterized by,
 - an absorbance per unit thickness of at least $0.01~\rm cm^{-1}$ at wavenumbers of 3218 cm⁻¹, 3202 cm⁻¹, and 3188 cm⁻¹; and
 - no infrared absorption peaks at wavenumbers between about 3175 cm⁻¹ and about 3000 cm⁻¹ having an 45 absorbance per unit thickness greater than 10% of the absorbance per unit thickness at 3218 cm⁻¹.
- 2. The gallium-containing nitride crystal of claim 1, characterized by a carrier concentration n between about 10^{16} cm⁻³ and 10^{20} cm⁻³ and a carrier mobility η , in units of 50 centimeters squared per volt-second, such that the logarithm to the base 10 of η is greater than $-0.018557[\log_{10}(n)]^3 + 1.0671[\log_{10}(n)]^2 20.599[\log_{10}(n)] + 135.49$.
- 3. The gallium-containing nitride crystal of claim 1, further comprising an impurity concentration of at least one 55 of silicon and germanium between about 1×10^{17} cm⁻³ and about 3×10^{18} cm⁻³.
- **4.** The gallium-containing nitride crystal of claim 1, wherein the carrier concentration is between about 3×10^{17} cm⁻³ and about 3×10^{18} cm⁻³.
- 5. The gallium-containing nitride crystal of claim 1, wherein the top surface has a diameter greater than about 10 millimeters and the crystal has a thickness greater than about 100 micrometers.
- **6.** The gallium-containing nitride crystal of claim **1**, 65 comprising an impurity concentration of at least one of F and Cl between about 2×10^{14} cm⁻³ and about 5×10^{17} cm⁻³.

20

- 7. A device comprising the gallium-containing nitride crystal of claim 1.
 - 8. A gallium-containing nitride crystal comprising:
 - a top surface having a crystallographic orientation within about 5 degrees of a plane selected from a (0001)+c-plane and a (000-1)-c-plane;
 - a substantially wurtzite structure;
 - n-type electronic properties;
 - an impurity concentration greater than about 5×10¹⁷ cm⁻³ of hydrogen;
 - an impurity concentration between about 2×10^{17} cm⁻³ and about 4×10^{18} cm⁻³ of oxygen;
 - an H/O ratio of at least 0.3;
 - an impurity concentration greater than about 1×10¹⁶ cm⁻³ of at least one of Li, Na, K, Rb, Cs, Ca, F, and Cl;
 - an optical absorption coefficient less than about 8 cm⁻¹ at a wavelength of 400 nanometers;
 - an optical absorption coefficient less than about 6 cm⁻¹ at a wavelength of 410 nanometers;
 - an optical absorption coefficient less than about 5.5 cm⁻¹ at a wavelength of 415 nanometers;
 - an optical absorption coefficient less than about 4 cm⁻¹ at a wavelength of 450 nanometers;
 - an absorbance per unit thickness of at least 0.01 cm⁻¹ at wavenumbers of approximately 3175 cm⁻¹, 3164 cm⁻¹, and 3150 cm⁻¹;
 - no infrared absorption peaks at wavenumbers between about 3200 cm⁻¹ and about 3400 cm⁻¹ or between about 3075 cm⁻¹ and about 3125 cm⁻¹ having an absorbance per unit thickness greater than 10% of the absorbance per unit thickness at 3175 cm⁻¹.
- 9. The gallium-containing nitride crystal of claim 8, characterized by a carrier concentration n between about $10^{16}~\rm cm^{-3}$ and $10^{20}~\rm cm^{-3}$ and a carrier mobility η , in units of centimeters squared per volt-second, such that the logarithm to the base 10 of η is greater than $-0.018557[\log_{10}(n)]^3+1.0671[\log_{10}(n)]^2-20.599[\log_{10}(n)]+135.49$.
- 10. The gallium-containing nitride crystal of claim 8,
 further comprising an impurity concentration of at least one of silicon and germanium between about 1×10¹⁷ cm⁻³ and about 3×10¹⁸ cm⁻³.
 - 11. The gallium-containing nitride crystal of claim 8, wherein the carrier concentration is between about 3×10^{17} cm⁻³ and about 3×10^{18} cm⁻³.
 - 12. The gallium-containing nitride crystal of claim 8, wherein the top surface has a diameter greater than about 10 millimeters and the crystal has a thickness greater than about 100 micrometers.
 - 13. The gallium-containing nitride crystal of claim 8, characterized by,
 - an optical absorption coefficient less than about 4 cm⁻¹ at a wavelength of 400 nanometers;
 - an optical absorption coefficient less than about 3 cm⁻¹ at a wavelength of 410 nanometers;
 - an optical absorption coefficient less than about 2.5 cm⁻¹ at a wavelength of 415 nanometers; and
 - an optical absorption coefficient less than about 1.5 cm⁻¹ at a wavelength of 450 nanometers.
 - 14. The gallium-containing nitride crystal of claim 8, characterized by,

60

- an optical absorption coefficient less than about 3 cm⁻¹ at a wavelength of 400 nanometers;
- an optical absorption coefficient less than about 2.2 cm⁻¹ at a wavelength of 410 nanometers;
- an optical absorption coefficient less than about 2.0 cm⁻¹ at a wavelength of 415 nanometers; and